

Sanrex SANMIG 250MF Cart Assembly Instructions

The Cart ships in two boxes. One box has the Drawer the other box has the cart and accessories.

Contents of the boxes.

- Drawer
- Cart Base with Wheels installed.
- Cylinder Rack
- Drawer Brackets (Installed on base).
- 2 each power supply Brackets.
- 2 each power supply Fixing bars.
- Cylinder Chains.
- 8 Cylinder Rack Screws.
- 4 Drawer Bracket Screws.
- 8 Power Supply Fixing bar screws.



Assembled 250MF-CART



As Shipped contents.



Contents unpacked. Power Supply Fixing Bars not shown.

Drawer to Cart Base Assembly.

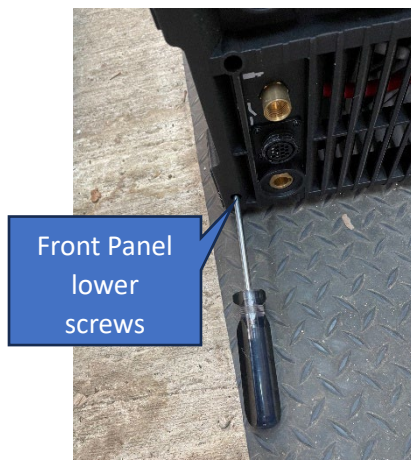


Drawer Brackets



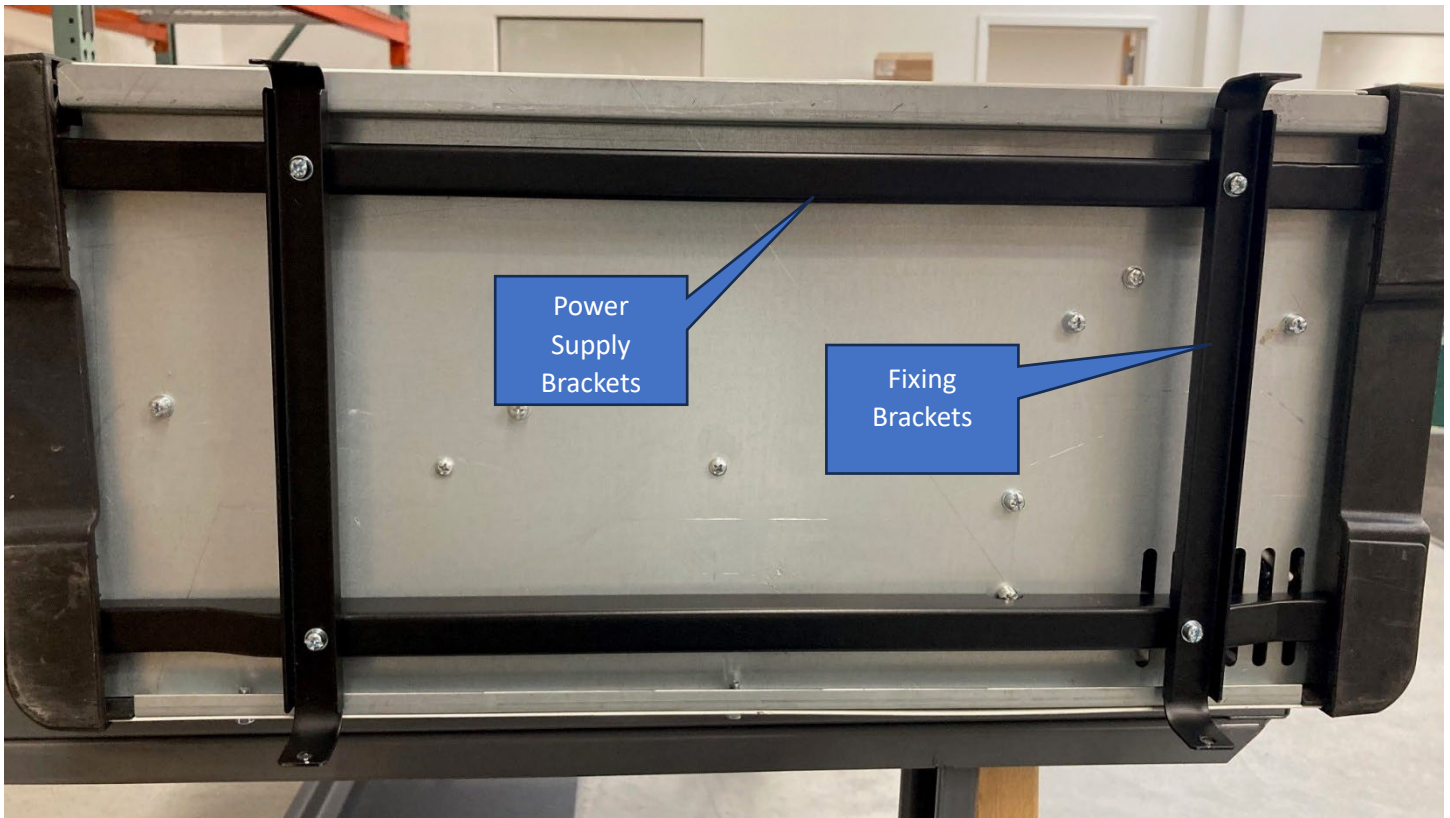
You will find the Drawer Brackets mounted to the Cart Base. Remove and install to bottom of Drawer using 4 small Phillip screws. Next mount the drawer and Brackets to the Cart Base with the 4 small Phillip screws you removed earlier.

Next install the two 250MF Brackets and Fixing bars to the 250MF. Lay the 250MF on its right side. The side opposite the wire/drive gate access door as looking at the front of the 250MF.



Remove the two lower front panel Phillips base screws and the two lower rear panel Phillips base screws. Remove the Phillips screw located above the cooling fan on the back panel.

Install the two Power Supply Brackets. This takes finesse and patience. It is a tight fit. The base screws you removed locks the Brackets in place. Reinstall all case screws. Next install the two fixing bars with 4 small Phillips screws. The fixing brackets mount the power supply to the Drawer.



Use 4 small screws to mount the power supply to the drawer.



Mount the Cylinder Rack to the Cart Base using 8 large Phillip screws. Install Cylinder support chains.

