

# SANMIG 400M/MP

## Binzel PPI Aluminum MIG Package

**Processes**  
Aluminum MIG  
Aluminum MIG Pulse

**Input Voltage**  
208-240/460 VAC 1/3 Phase  
50/60 Hz

**Rated Output**  
400A @ 25% Duty Cycle  
300A @ 60% Duty Cycle

The SanRex 400M/MP Binzel Aluminum MIG welding System includes our Sky 4HD wire feeder and Binzel PPI Push Pull MIG gun.

### 400M/MP Features:

- **Excellent Performance:** Embedded microprocessor with digital controls, delivering full multi process CC/CV with perfectly smooth, stable arc characteristics for MIG solid and Flux cored wires, Air Carbon Arc cutting and Gouging, E6010 Cellulose and low hydrogen electrodes.
- **MIG Pulse - Offered on 400MP:** Preset Pulse programs for Mild Steel, Stainless Steel, Aluminum and Silicon Bronze.
- **Job Save & Load:** Allows operator to store up to 5 exact optimized welding parameters then digitally recall them with perfect repeatability.

For detailed 400M/MP information can be found on our website. [www.sanrexwelding.com](http://www.sanrexwelding.com)



## Ordering Information

Part Number	Description
400M-binzelPPI	Includes 400M Power Supply, Sky 4HD Wire feeder, Binzel 25ft. PPI MIG Gun, Running Gear/Cylinder Rack, 15ft. Work Lead, Welding Power Lead, Regulator/Flowgauge with Gas Hose, 10ft.
400MP-binzelPPI	Includes 400MP Power Supply, Sky 4HD Wire feeder, Binzel 25ft. PPI MIG Gun, Running Gear/Cylinder Rack, 15ft. Work Lead, Welding Power Lead, Regulator/Flowgauge with Gas Hose, 10ft.
WF1300TPPI	Sky 4HD with Binzel PPI Push-Pull MIG Gun control circuitry added.
MGT2842921	25ft. Binzel PPI Push Pull MIG Gun



Binzel 25ft. PPI Push Pull MIG Gun to be used with WF1300TPPI Wire Feeder.

**SanRex**

Customer Care  
Tel: 516-625-1313  
Fax: 516-625-8845

SANREX CORPORATION  
PORT WASHINGTON, NY, USA

[www.sanrex.com](http://www.sanrex.com)  
Binzel PPI  
Form No.:122923BinzelPPI