

SANMIG 400M/MP

Binzel PPI Aluminum MIG Package

Processes

Aluminum MIG
Aluminum MIG Pulse

Input Voltage

208-240/460 VAC 1/3 Phase
50/60 Hz

Rated Output

400A @ 25% Duty Cycle
300A @ 60% Duty Cycle

The SanRex 400M/MP Binzel Aluminum MIG welding System includes our Sky 4HD wire feeder and Binzel PPI Push Pull MIG gun.

400M/MP Features:

- **Excellent Performance:** Embedded microprocessor with digital controls, delivering full multi process CC/CV with perfectly smooth, stable arc characteristics for MIG solid and Flux cored wires, Air Carbon Arc cutting and Gouging, E6010 Cellulose and low hydrogen electrodes.
- **MIG Pulse - Offered on 400MP:** Preset Pulse programs for Mild Steel, Stainless Steel, Aluminum and Silicon Bronze.
- **Job Save & Load:** Allows operator to store up to 5 exact optimized welding parameters then digitally recall them with perfect repeatability.

For detailed 400M/MP information can be found on our website. www.sanrexwelding.com



Ordering Information

Part Number	Description
400M-binzelPPI	Includes 400M Power Supply, Sky 4HD Wire feeder, 8' Coax, Binzel 25ft. PPI MIG Gun, Running Gear/Cylinder Rack, 15ft. Work Lead, Welding Power Lead, Regulator/Flowgauge with Gas Hose, 10ft.
400MP-binzelPPI	Includes 400MP Power Supply, Sky 4HD Wire feeder, 8' Coax, Binzel 25ft. PPI MIG Gun, Running Gear/Cylinder Rack, 15ft. Work Lead, Welding Power Lead, Regulator/Flowgauge with Gas Hose, 10ft.
WF1300TPPI	Sky 4HD with Binzel PPI Push-Pull MIG Gun control circuitry added.
MGT2842921	25ft. Binzel PPI Push Pull MIG Gun
WFC004 WFC008 WFC015 WFC025 WFC050	Wire Feeder Connection Coax cable 4 ft. Wire Feeder Connection Coax cable 8 ft. Wire Feeder Connection Coax cable 15 ft. Wire Feeder Connection Coax cable 25 ft. Wire Feeder Connection Coax cable 50 ft.
Binzel 25ft. PPI Push Pull MIG Gun to be used with WF1300TPPI Wire Feeder.	



SanRex

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Binzel PPI
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